



# EXPRESS SERVICE

## COG express production – when speed is important!

If really necessary and when postponement is not possible, COG offers its customers express production. This special service is to help users out of an awkward situation. This means that high-quality precision O-rings which are not in stock can be manufactured in between 5 and 6 working days\*. These orders are put in the “fast lane” in the sophisticated production process and are delivered in the shortest possible time.

A total of 10 different frequently used materials are stocked continuously at COG specifically for the express service. These include FPM/FKM, FVMQ, VMQ, NBR and EPDM compounds. On request other mixtures can also be produced using the express production process provided these mixtures are in stock. You will need to contact our sales department here first.



One order,  
one delivery date,  
one surcharge:  
flat rate of  
**250,- EUR**  
plus VAT.

### Key data for express production:

- **Production time of between 5 and 6 work days\***
- **10 different material mixtures in continuous stock**
- **Maximum quantity depends on the size of the O-rings**
- **Express surcharge: flat rate of 250 EUR plus VAT.**

\* In special cases such as company and special holidays or also other internal company incidents, the work days may differ from the statutory working days. You can find out more precise details here from our sales department.



When it matters...

Premium quality  
since 1867

# COG express production – rapid assistance

The corresponding express production order will be integrated immediately in the production process at COG and coordinated perfectly. This means very short delivery dates are possible. The following table gives an overview of the individual materials which are continuously in stock\* as well as the maximum quantity per order. This depends on the size of the O-ring. The number of work days depends on the material and also on the time we receive the order. Our sales department will be happy to give you a binding delivery date.

## Delivery times for COG express production

| Quality    | Material       | Hardness in Shore A | Colour     | Specific characteristics   | Delivery time** with order |            |
|------------|----------------|---------------------|------------|--|----------------------------|------------|
|            |                |                     |            |  | up to 10 h                 | after 10 h |
| AP 300     | EPDM           | 70                  | black      | peroxidically cross-linked   | 5                          | 6          |
| AP 302     | EPDM           | 70                  | black      | Releases/approvals: FDA, USP Class VI, 3-A Sanitary Standard; peroxidically cross-linked | 5                          | 6          |
| AP 310     | EPDM           | 70                  | black      | FDA approval, peroxidically crosslinked  | 5                          | 6          |
| HF 875     | FKM            | 75                  | grey brown | high resistance to chemicals   | 5                          | 6          |
| Vi 500     | FKM            | 80                  | black      |  | 5                          | 6          |
| Vi 564     | FKM            | 70                  | black      |  | 5                          | 6          |
| Vi 665     | FKM            | 75                  | blue       | FDA approval   | 5                          | 6          |
| P 583      | NBR            | 70                  | black      |  | 5                          | 6          |
| Si 770, FL | FVMQ           | 70                  | blue       | very good low-temperature flexibility and resistance to chemicals                        | 5                          | 6          |
| Si 820     | VMQ (silicone) | 70                  | red        | BfR (Federal Institute for Risk Assessment) and FDA approval                             | 5                          | 6          |

## Maximum quantity

| External diameter in mm | Max. quantity |
|-------------------------|---------------|
| ≤ 220                   | 60            |
| 221 - 550               | 40            |
| 551 - 1400              | 25            |

\* In exceptional cases which cannot be calculated there may be bottlenecks in the warehouse with the above material qualities which may then, under some circumstances, lead to different delivery dates. The sales department will inform you of this before confirmation of the order.

\*\* In work days.

**Other material qualities are also possible in the express production process. But this also depends on whether the corresponding mixtures are already in stock in the mixture warehouse. Please contact us if necessary!**

## Simple payment process:

You pay only the normal merchandise value of the O-rings and the flat rate express surcharge of € 250. Minimum item values and minimum order values do not apply with this service.

## Schedule guarantee:

If COG does not deliver the goods by the confirmed date, you will only pay the merchandise value.

The aims of our customers define how we act in all areas. This means we develop new ideas and products quickly, and in a market- and goal-oriented manner – for the benefit of our customers. Please refer to [www.cog.de](http://www.cog.de) or contact us directly for more information.

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